



Electrocatalysis of 5-hydroxymethylfurfural at cobalt based spinel catalysts with filamentous nanoarchitecture in alkaline media

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ABSTRACT

This study reports the activity of cobalt based metal oxide electrode with spinel structure for 5-hydroxymethylfurfural (HMF) oxidation. For that purpose, the Co_3O_4 and NiCo_2O_4 electrode with filamentous nanoarchitecture were grown on Ni foam by a hydrothermal method and then characterized by means of SEM, TEM, and XPS analyses. During electrochemical oxidation of HMF, the role of Co^{3+} in Co_3O_4 and NiCo_2O_4 spinel structure was investigated by XANES. The filamentous nanoarchitecture of NiCo_2O_4 showed 99.6% 5-hydroxymethylfurfural (HMF) conversion efficiency with 90.8% selectivity on 2,5-furandicarboxylic acid (FDCA). The catalyst was successfully recycled up to three times, retaining over 80% of FDCA conversion efficiency. These results demonstrated the potential interest of NiCo_2O_4 anodic catalyst, prepared via hydrothermal method, for production of high-valued chemical from biomass-derived compounds via electrochemical techniques.

1. Introduction

With the increasing demand for renewable and sustainable energy sources, the production of clean fuels and replacement of petroleum-based carbon sources for synthesizing chemicals and materials have become important [1,2]. Biomass, a sustainable source of energy developed from organic materials, is the only renewable non-petroleum-based carbon source [3–5]. The carbon sources stored in organic materials can be utilized as fuels and chemicals through the bio-refinery process [6]. Among the biomass-derived intermediates for bio-refineries, 5-hydroxymethylfurfural (HMF) [7], one of the furan based compounds, is regarded as the most important precursor chemical for the production of plastics, liquid fuels and pharmaceuticals. Polyamides, polyesters, and polyurethanes can be prepared from 2,5-furandicarboxylic acid (FDCA), one of the oxidized forms of HMF, instead of petroleum-derived terephthalic acid [8,9]. Therefore, conversion of HMF to FDCA is regarded as the key process for the biomass refinery process and most studies are focused on this process.

The limitations in the previous reports on the HMF oxidation to FDCA are that the suggested oxidation system requires high

temperature and high pressure of O_2 with noble metal-based catalysts such as Pt, Pd, Au or their alloys [10–15] and several less-valued products such as 2,5-diformylfuran (DFF), 5-hydroxymethyl-2-furancarboxylic acid (HMFCA), and 5-formylfuran-2-carboxylic acid (FFCA) are formed [16–18]. Some kinds of supported Au-based catalysts (Au/TiO_2 [11], Au/CeO_2 [19], etc.) and Pt-based catalysts (Pt/C [20], Pt/ZrO_2 [21], etc.) require excessive alkalinity with NaOH or Na_2CO_3 , while the electrocatalytic oxidation of HMF is driven by electricity under atmospheric and room temperature conditions. However, very few electrocatalytic systems for HMF oxidation to FDCA have been reported due to the problems of employing a redox mediator (TEMPO) during reaction and precious metal as electrodes [22].

Herein, we report non-precious metal-based electrodes for HMF oxidation to FDCA without employing a redox mediator. The characteristics and performance of the electrochemical oxidation of HMF to FDCA in an aqueous phase with filamentous nanoarchitected Co_3O_4 and NiCo_2O_4 on Ni foam, maintaining high electrocatalytic efficiency and recyclability is reported.

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2. Experimental

2.1. Chemicals

$\text{Ni}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$, $\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$, ethanol and urea were bought from Sigma-Aldrich Co. Nickel foams were purchased from MTI Corporation. Water was deionized ($18 \text{ M}\Omega/\text{cm}$) with a Millipore Milli-Q Intellast 10 system and used in all studies. All chemicals were used as received without further purification.

2.2. Preparation of Co_3O_4 and NiCo_2O_4 filamentous nanoarchitectures on Ni foam

The nickel foam ($1 \text{ cm} \times 1 \text{ cm}$) was carefully cleaned with 6 M HCl in an ultrasound bath for 30 min in order to remove the NiO layer on the surface, and then rinsed with deionized water and ethanol. In a typical synthesis, 2 mmol of $\text{Ni}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$, 4 mmol of $\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ and 24 mmol urea were dissolved into a mixed solution of 40 mL ethanol and 40 mL H_2O at room temperature to form a clear pink solution. The solution was transferred to a 30 mL Teflon-lined stainless-steel autoclave, into which a piece of nickel foam was immersed. The autoclave was sealed and maintained at 85°C for 8 h and then cooled down to room temperature. The samples were taken out of solution and washed with deionized water and ethanol. After drying the sample at room temperature, samples were annealed at 350°C for 4 h to obtain $\text{NiCo}_2\text{O}_4/\text{Ni}$ foam. The same procedure was followed for the preparation of Co_3O_4 filamentous nanoarchitectures on Ni form without Ni precursor.

2.3. Electrochemical methods

Electrochemical measurements were performed in a three-electrode system using Bio-Logic VSP potentiostats with Co_3O_4 and NiCo_2O_4 filamentous nanoarchitectures on Ni foam as working electrode, Pt wire as counter electrode and $\text{Hg}/\text{HgO}/1.0 \text{ M KOH}$ as reference electrode. All measured potentials used for electrochemical measurements in this study have been reported versus the reversible hydrogen electrode (RHE) and were converted using the equation

$$\text{E(V vs. RHE)} = \text{E(V vs. Hg/HgO)} + \text{E(Hg/HgO) (reference)} + 0.0591 \text{ V} \times \text{pH} \quad (1)$$

(at 25°C)

$$\text{E}_{\text{Hg/HgO}} \text{ (reference, 1 M KOH)} = 0.098 \text{ V vs. NHE at } 25^\circ\text{C}$$

Electrochemical HMF oxidation experiments were conducted in 1 M KOH (pH 13.6) aqueous solution in the presence or absence of 5 mM HMF.

Electrochemically active surface area (ECSA) of the Co_3O_4 and NiCo_2O_4 filamentous nanoarchitectures on Ni foam can be determined by measuring the double layer charging current at different scan rates in 1 M KOH following here:

$$\text{ECSA} = C_{\text{dl}}/C_s \quad (2)$$

where C_s is the specific capacitance (0.040 m F/cm^2) in 1 M KOH solution. Here, the value of 0.040 m F/cm^2 was used based on previously reported metal oxide catalysts [23]. C_{dl} was calculated as a slope of the plot of capacitive current from a non-faradaic double-layer region against scan rate.

2.4. Characterization

The morphology and crystal structure as well as chemical composition of as-prepared Co_3O_4 and NiCo_2O_4 filamentous nanoarchitectures was examined with scanning electron microscope (SEM; cold emission scanning electron microscopy), transmission electron microscope (TEM) capable of a high-resolution transmission electron microscope (HRTEM) study, energy dispersive spectroscopy (EDS; Bruker quantax

EDS) analysis and selected area electron diffraction (SAED; JEOL JEM-2100 F system operating at 200 kV). To determine the atomic binding structures and states in the samples were measured by X-ray photoelectron spectroscopy (XPS; K-alpha, Thermo UK) employing a monochromated Al $\text{K}\alpha$ X-ray source. The in-situ XANES was measured at the 10C beam line of the Pohang Accelerator Laboratory (PAL) with 3-electrode electrochemical cell. Pt wire used as the counter electrode and $\text{Hg}/\text{HgO}/1 \text{ M KOH}$ electrode used as reference electrode with 1 M KOH (pH 13.6) aqueous solution in the presence of 5 mM HMF.

2.5. Catalytic testing

To analyze the concentration changes of HMF and its oxidation products in anolyte, 10 μl of solution during and after the reaction were taken from the cell and analyzed using HPLC (YL9100 chromatograph system with an ultraviolet-visible detector (YL9120) set at 265 nm). Sulfuric acid (5 mM) was used as the mobile phase in the isocratic mode. One hour of equilibration was required before each first injection. The flow rate was 0.5 ml/min at 65°C . The samples and standards (10 μl) were injected directly onto a 300 mm \times 7.7 mm Hi-Plex H column purchased from Agilent Technologies. The identification of the products and calculation of their concentrations were determined from calibration curves (correlation coefficient is 0.999) by applying a standard solution of known concentration. All data given in the report were an average of triplicate experiments.

The HMF conversion (%) and the selectivity of the oxidation products were calculated using the following equations;

$$\text{HMF conversion (\%)} = \frac{\text{mol of HMF consumed}}{\text{mol of initial HMF}} \times 100\% \quad (3)$$

$$\text{Selectivity (\%)} = \frac{\text{mol of product}}{\text{mol of HMF converted}} \times 100\% \quad (4)$$

The faradaic efficiency (FE) of FDCA product was calculated by

$$\text{FE (\%)} = \frac{\text{mol of FDCA formed}}{\text{mol of total electrons passed/6}} \times 100\% \quad (5)$$

3. Results and discussion

3.1. Characterization of Co_3O_4 and NiCo_2O_4 electrode

The synthesized Co_3O_4 and NiCo_2O_4 had filamentous nanoarchitectures on Ni foam in Fig. 1a and b. The high-magnification SEM image reveals that each filament of Co_3O_4 and NiCo_2O_4 is composed of 10–20 nm average diameter. The filamentous nanoarchitectures are composed of nanoparticles aligned in one dimension with diameters ranging from 5 to 15 nm. The nanoparticles are connected together to form a chain with one line of nanocrystals like pearls. These phenomena were confirmed by TEM results in Fig. 1. The Co_3O_4 and NiCo_2O_4 filamentous nanoarchitecture has a Co_3O_4 and NiCo_2O_4 spinel phases, respectively, which can be determined from HR-TEM images, filtered HR-TEM images and SAED patterns in Fig. 1c and d. Fig. 1c1 shows a clear filtered HR-TEM image of the sample which provides the detailed lattice fringes of Co_3O_4 filamentous nanoarchitectures. One set of fringes with a spacing of 0.28 nm are observed, which correspond to the (202) plane of cubic spinel Co_3O_4 [24]. It is also confirmed by the SAED pattern in Fig. 1c2. Also, filtered HR-TEM image of NiCo_2O_4 filamentous nanoarchitectures is shown in Fig. 1d1. The connected crystal structure have a lattice fringes (311) plane with d-spacing of 0.247 nm. The corresponding SAED pattern can be indexed to the spinel structure [25].

To further investigate the structure and composition of the samples, elemental mapping was carried out using an EDS instrument attached to a TEM. As shown Fig. S1, the results show that Co_3O_4 and NiCo_2O_4 consist of each element like Ni, Co and O.

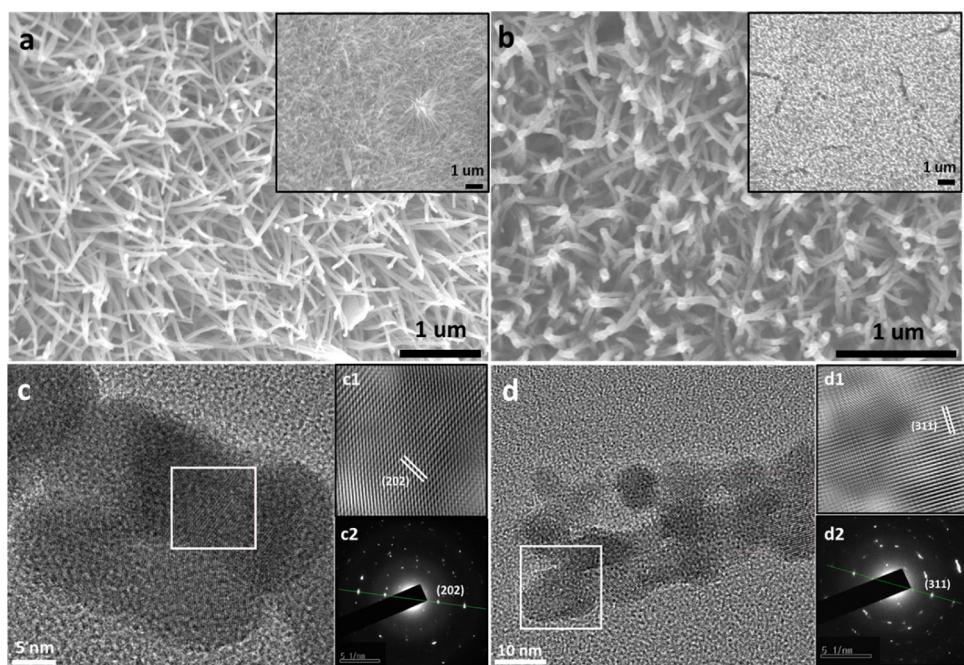


Fig. 1. SEM images (a, b; inset is low magnification image) and HR-TEM images (c, d) of Co_3O_4 and NiCo_2O_4 filamentous nanoarchitecture, respectively. (c1 and d1: refined HR-TEM images, c2 and d2: SAED patterns). The images in c1 and d1 are taken from the region marked with rectangle in c and d, respectively.

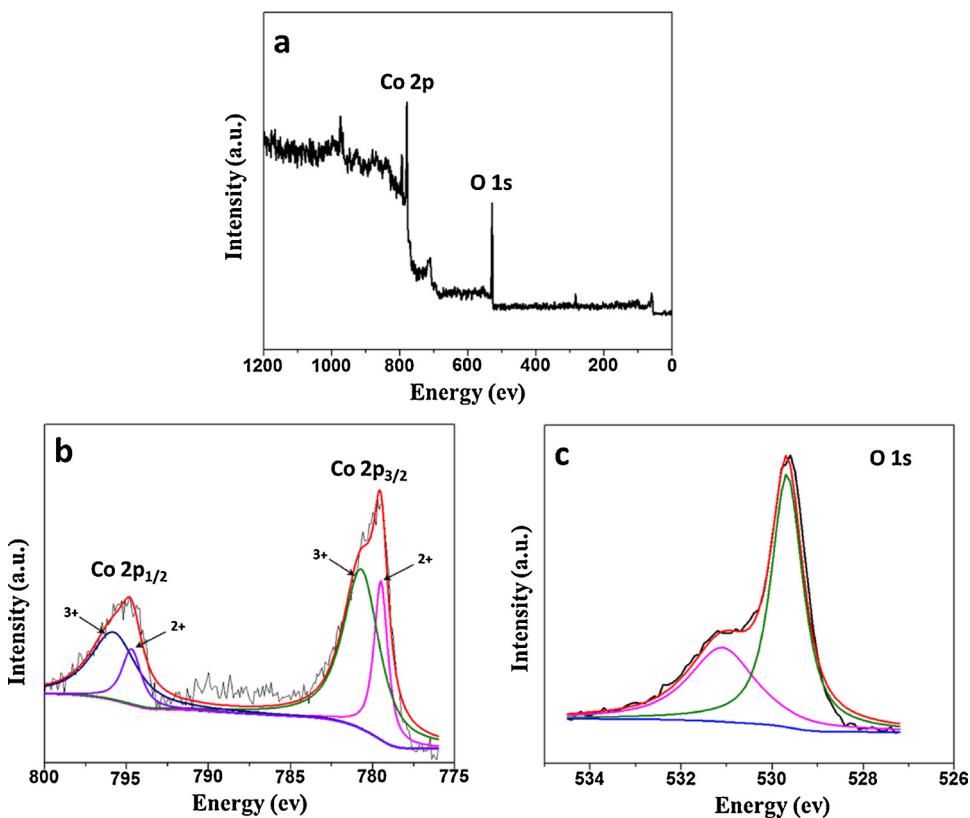


Fig. 2. XPS spectra of (a) survey spectrum, (b) Co 2p and (c) O 1s of Co_3O_4 filamentous nanoarchitectures.

Formation of the single phase in the Co_3O_4 and NiCo_2O_4 filamentous nanoarchitecture was confirmed from XPS spectra in Figs. 2 and 3. The full survey of Co_3O_4 filamentous nanoarchitecture is shown in Fig. 2a. The O 1s spectrum of Co_3O_4 showed two peaks at 529.6 eV and 531.2 eV, which is consistent with Co-O bonding in Co_3O_4 at 529.6 eV and a high number of defect sites with a low oxygen coordination in

metal with small particles size at 531.2 eV in Fig. 2c [26–28]. The core level $\text{Co}2\text{p}_{3/2}$ in Co_3O_4 can be deconvoluted as two peaks with binding energies of 778.2 and 781.2 eV. Similarly, the core level $\text{Co}2\text{p}_{1/2}$ in Co_3O_4 can be deconvoluted as two peaks with the binding energies of 794.7 and 796.4 eV.

The peaks at binding energies of 778.2 and 794.7 eV can be assigned

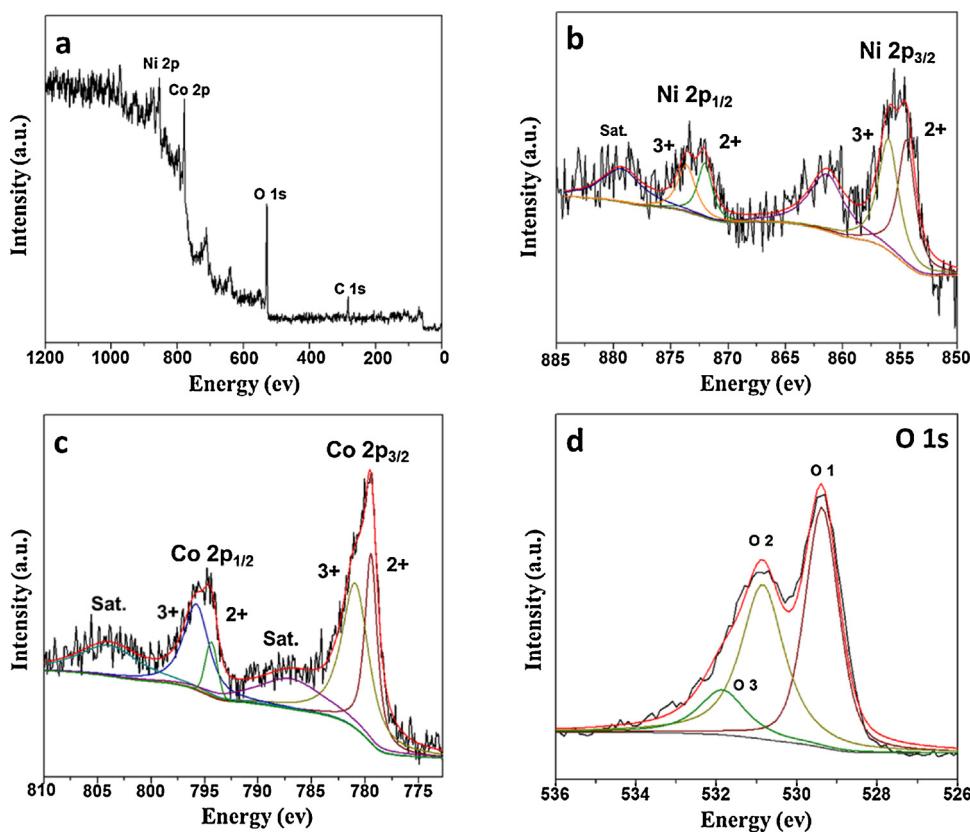


Fig. 3. XPS spectra of (a) survey spectrum, (b) Ni 2p, (c) Co 2p and (d) O 1s of NiCo₂O₄ filamentous nanoarchitectures.

to Co²⁺ of Co₃O₄ and the peaks at higher binding energies (781.2 and 796.4 eV) can be assigned to Co³⁺ of Co₃O₄ in Fig. 2b [29].

In the NiCo₂O₄ filamentous nanoarchitecture, the survey XPS spectrum is shown in Fig. 3a. In Ni 2p_{3/2} spectrum, the peaks can be deconvoluted to 854.6 eV and 855.9 eV, showing two spin-orbital doublets characteristic of Ni²⁺ and Ni³⁺ (Fig. S3b) [30]. Two spin-orbital doublets were also observed in Co 2p_{3/2} as Co²⁺ and Co³⁺ at 778.2 eV and 781.2 eV, respectively, in Fig. 3c [31]. The O 1 s spectrum can be deconvoluted to three different species of oxygen: typical metal-oxygen bonds at 529.4 eV (O1) [32], surface hydroxylated oxygen at 530.9 eV (O2) [33], and a high number of defect sites with low oxygen coordination in NiCo₂O₄ at 531.9 eV (O3) in Fig. 3d [34]. According to the TEM and XPS analysis results, Co₃O₄ and NiCo₂O₄ have the mixed state of Ni²⁺, Ni³⁺, Co²⁺, and Co³⁺ spinel phase.

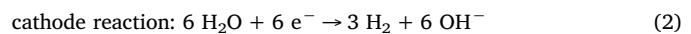
3.2. HMF oxidation performance

Since the oxygen evolution reaction (OER) competes with the electrocatalytic oxidation of HMF to FDCA in alkaline media, the OER reaction and HMF oxidation reaction were compared by linear sweep voltammetry (LSV). Without HMF, Co₃O₄ and NiCo₂O₄ filamentous nanoarchitecture showed catalytic onset potential of 1.47 and 1.42 V vs. RHE, respectively. Upon addition of 5 mM HMF, the catalytic onset potential shifted to ~1.2 V vs. RHE in both Co₃O₄ and NiCo₂O₄ while rapid current density increase was observed at ~1.43 V vs. RHE in NiCo₂O₄ in Fig. 4a. Over 1.43 V vs. RHE in NiCo₂O₄, the oxidation rate of HMF to FDCA is increased dramatically and reached 14.83 mA/cm² at 1.53 V vs. RHE, while the Co₃O₄ filamentous nanoarchitecture reached 8.17 mA/cm² at 1.53 V vs. RHE. Similarly, the calculated Tafel slope of NiCo₂O₄ decreased as 135.7 mV/dec, while the Co₃O₄ decreased 246.7 mV/dec, which means that lower potential was needed to increase the rate of HMF oxidation with the NiCo₂O₄ filamentous nanoarchitecture than with the Co₃O₄ filamentous nanoarchitecture in

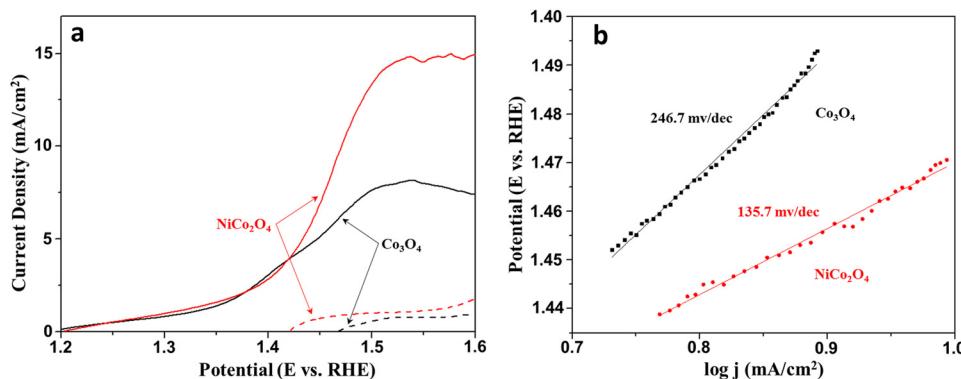
Fig. 4b.

Generally, the first reaction step of HMF oxidation to FDCA is the oxidation of HMF to HMFCA. HMFCA forms FFCA by oxidation. In the last step of HMF oxidation to FDCA, FFCA is oxidized to FDCA in Scheme S1. [35,36] To confirm that NiCo₂O₄ has higher efficiency than Co₃O₄ in all reactions from HMF to FDCA, LSV was measured with 5 mM of HMFCA solution and 5 mM of FFCA solution. With 5 mM of HMFCA solution, NiCo₂O₄ showed catalytic onset potential of 1.26 V vs. RHE with 11.99 mA/cm² current density at 1.50 V vs. RHE, while Co₃O₄ showed catalytic onset potential of 1.39 V vs. RHE with 6.69 mA/cm² current density at 1.55 V vs. RHE in Fig. S2a. With the 5 mM of FFCA solution, NiCo₂O₄ showed the catalytic onset potential of 1.26 V vs. RHE with 10.54 mA/cm² current density at 1.49 V vs. RHE, while Co₃O₄ showed catalytic onset potential 1.25 V vs. RHE with 7.08 mA/cm² current density at 1.51 V vs. RHE in Fig. S2b. These results confirmed that NiCo₂O₄ had higher HMF oxidation efficiency than Co₃O₄ during the entire HMF oxidation process.

To quantify and identify the oxidation products and to calculate the Faradaic efficiency (FE) of NiCo₂O₄ during the HMF oxidation reaction, the reaction was performed with applied bias potential of 1.5 V vs. RHE using a cell divided by a glass frit and 34.75 C of theoretical passed charge was applied in Fig. 5a. The anode, cathode, and overall reactions are summarized below;



The conversion of HMF and yields of oxidation products with passed charge during HMF oxidation electrolysis is suggested in Fig. 5b. As increasing charge passed through NiCo₂O₄, HMF was oxidized to FDCA involves the oxidation of both alcohol and aldehyde group, with 99.63% of HMF converted to other oxidized products like HMFCA, DFF,



FFCA, and FDCA. The calculated HMF to FDCA conversion efficiency was 90.4%, with 90.8% FDCA selectivity and 87.5% faradaic efficiency.

The NiCo₂O₄ filamentous nanoarchitecture showed successful recyclability with repeated HMF oxidation cycles while maintaining high current density as HMF was added after the end of each electrolysis cycle in Fig. 5c. During three cycles of HMF to FDCA electrolysis, the NiCo₂O₄ filamentous nanoarchitecture retained the over 90% HMF conversion rate and still reached over 80% FDCA selectivity in Fig. 5d.

3.3. ECSA measurement

The electrochemical active surface area (ECSA) of Co₃O₄ and NiCo₂O₄ filamentous nanoarchitecture can be compared through the value of electrochemical double-layer capacitance (C_{dl}) because C_{dl} is proportional to ECSA.

$$\text{Electrochemical active surface area (ECSA)} = \frac{C_{dl}}{C_s} \quad (4)$$

where C_{dl} is the electrochemical double-layer capacitance of the catalytic surface and C_s is the specific capacitance of the sample or the capacitance of an atomically smooth planar surface (0.040 m F/cm²) [23].

As shown in Fig. 6a and b, the cyclic voltammetry (CV) measurements were performed to investigate ECSA value of Co₃O₄ and NiCo₂O₄.

electrode. The value of C_{dl} and ECSA are listed in Fig. 6d. As is shown in Fig. 6c, the C_{dl} values are obtained from slopes of fitting lines based on CV curves at different scan rate. It can be seen that the C_{dl} of NiCo₂O₄ is higher than Co₃O₄. According to Eq. (4), the ECSA values of NiCo₂O₄ is 6.75 cm², larger than Co₃O₄.

One of the reasons for the higher efficiency of HMF oxidation with the NiCo₂O₄ relative to the Co₃O₄ filamentous nanoarchitecture is difference in electrochemically active surface area. The larger ECSA value of NiCo₂O₄ was contributed to the higher efficiency of HMF oxidation reaction relative to Co₃O₄.

3.4. The role of Co³⁺ in Co₃O₄ and NiCo₂O₄ electrode for HMF oxidation

The XANES spectra of Co₃O₄ and NiCo₂O₄ filamentous nanoarchitecture before, during and after reaction shown in Fig. S3. As shown in Fig. 7, the coordination number (CN) change of Co atom during HMF oxidation reaction was analysed. White line energy shift (ΔE_0) in XANES spectra was discovered for Co₃O₄ and NiCo₂O₄ filamentous nanoarchitecture, having Co²⁺ and Co³⁺ mixed coordination state, similar with previous report [37]. Before the HMF oxidation reaction, the white line energy shift in Co₃O₄ filamentous nanoarchitecture was 19.6 eV, while the 19.4 eV in NiCo₂O₄ filamentous nanoarchitecture. In XANES spectra, lower white line energy shift means the lower CN of

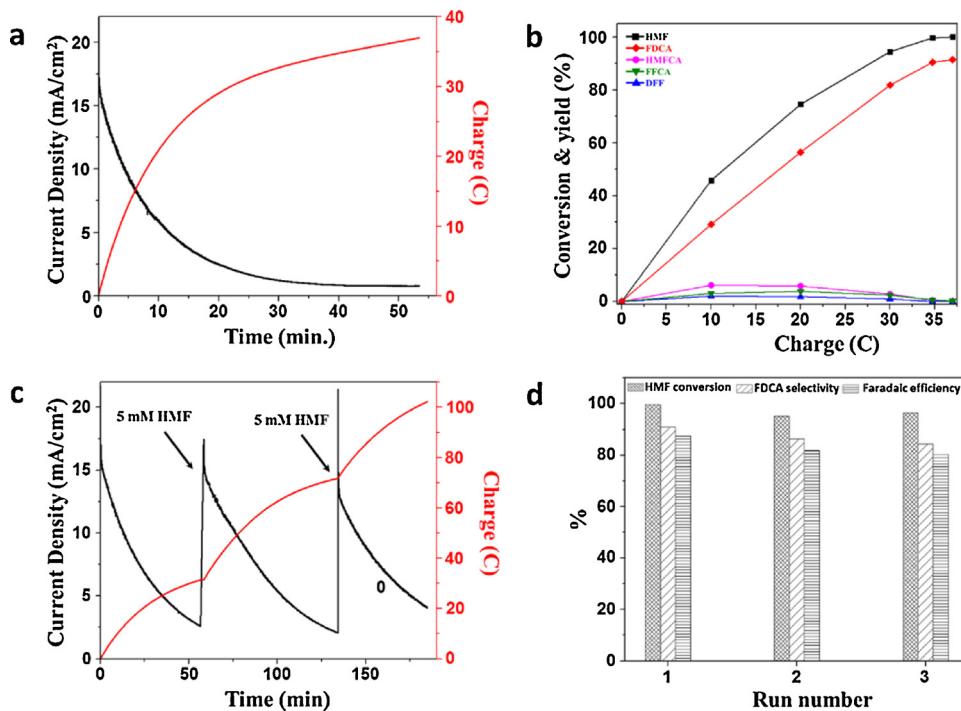
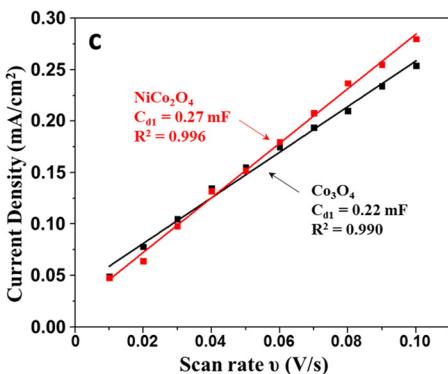
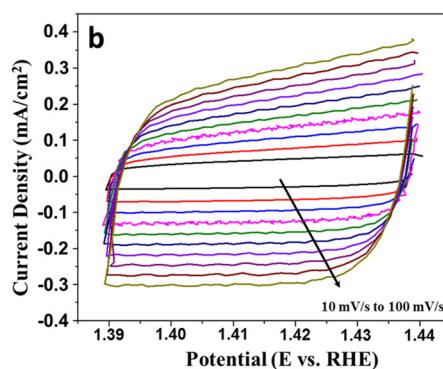
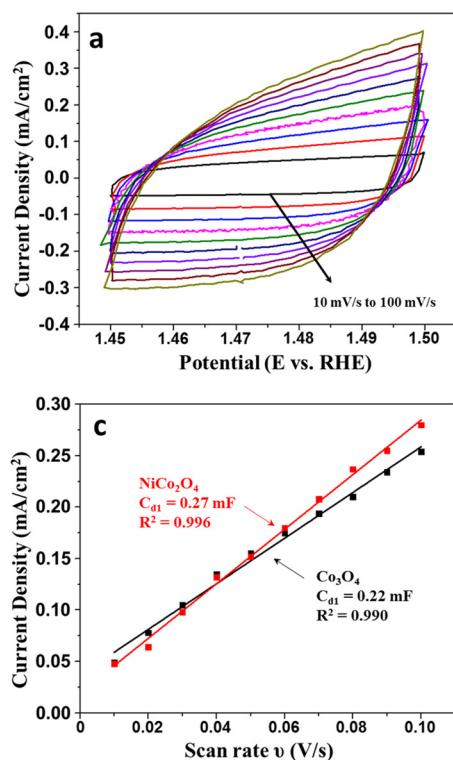


Fig. 5. (a) Chronoamperometric response curve, (b) conversion and yield of oxidation products over passed charge during electrolysis experiment, (c) current density and accumulated charge over the time with the addition of 5 mM HMF and (d) consecutive use of NiCo₂O₄ filamentous nanoarchitecture electrode at 1.5 V vs. RHE in 1 M KOH (pH 13.6) containing 5 mM HMF.



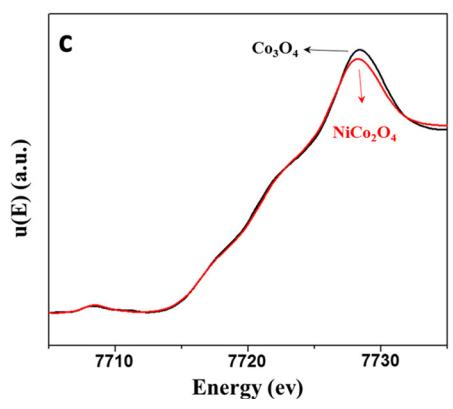
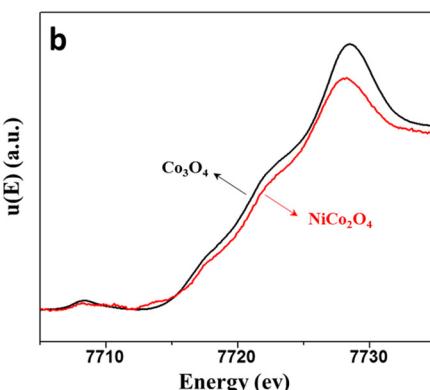
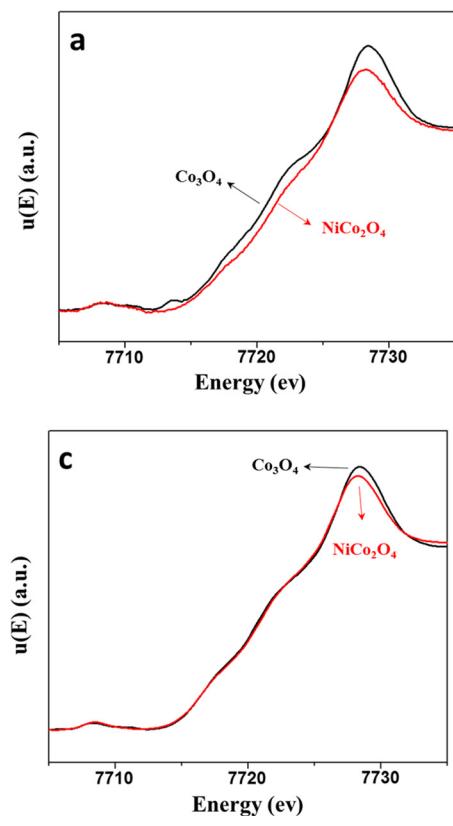
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	Co ₃ O ₄	NiCo ₂ O ₄
C _{dl} (mF)	0.22	0.27
C _s (mF/cm ²)	0.04	0.04
ECSA (cm ²)	5.50	6.75

central Co atom. Both Co₃O₄ and NiCo₂O₄ have spinal structure with mixed state of tetrahedral Co (II) and octahedral Co (III), both results in energy shift of white line are similar within a form of Co₃O₄ [38]. However, Ni has the higher electronegativity than Co, some Co atoms in NiCo₂O₄ lost their coordination with oxygen due to nearby Ni atoms, which resulted in lower white line energy shifts in NiCo₂O₄ in Fig. 7(a).

These differences between Co₃O₄ and NiCo₂O₄ filamentous nanoarchitecture were dramatically shown during HMF oxidation reaction in Fig. 7(b). During the HMF oxidation reaction at 1.5 V vs. RHE, Co₃O₄ and NiCo₂O₄ showed ΔE_0 values of 19.5 eV and 19.2 eV, respectively. The lower ΔE_0 value means that CN of Co is decreased during reaction.

The decreased Co CN during HMF oxidation reaction means that the



d

	ΔE_0	CN
Co ₃ O ₄ Before reaction	19.6	2,3 mixed
Co ₃ O ₄ During reaction	19.5	2,3 mixed
Co ₃ O ₄ After reaction	19.6	2,3 mixed
NiCo ₂ O ₄ Before reaction	19.4	2,3 mixed
NiCo ₂ O ₄ During reaction	19.2	2,3 mixed
NiCo ₂ O ₄ After reaction	19.4	2,3 mixed

Fig. 7. XANES spectra of Co₃O₄ and NiCo₂O₄ filament nanoarchitecture. (a) Before, (b) during and (c) after HMF oxidation reaction. (d) ΔE_0 and coordination number (CN) change of Co atom in Co₃O₄ and NiCo₂O₄ during HMF oxidation reaction. (Co₃O₄; black, NiCo₂O₄; red). (For interpretation of the references to colour in this figure legend, the reader is referred to the web version of this article.)

Co^{3+} species in Co_3O_4 and NiCo_2O_4 are participating in the oxidation of HMF by reduction of Co^{3+} to Co^{2+} under applied anodic potential [39]. This is supported by the XANES spectra after HMF oxidation reaction in Fig. 7(c). The decreased ΔE_0 values during HMF oxidation reaction are recovered as the original state (19.6 eV of ΔE_0 in Co_3O_4 and 19.4 eV of ΔE_0 in NiCo_2O_4) after the HMF oxidation reaction finished. The higher HMF oxidation efficiency of the NiCo_2O_4 than Co_3O_4 is derived from change of ΔE_0 between before and after reaction. The more decreased ΔE_0 value in NiCo_2O_4 during the HMF oxidation reaction (- 0.2 eV) compared with Co_3O_4 (- 0.1 eV) means that the Co^{3+} in NiCo_2O_4 filament nanoarchitecture is participating HMF oxidation reaction, reduced as the Co^{2+} rather than that of Co_3O_4 , leading to the high HMF oxidation efficiency in NiCo_2O_4 filament nanoarchitecture.

4. Conclusion

In summary, we developed Co_3O_4 and NiCo_2O_4 filament nanoarchitecture with spinel structure to be used as electrochemical catalysts for HMF oxidation. The NiCo_2O_4 filamentous nanoarchitecture showed an enhanced HMF oxidation efficiency than Co_3O_4 with recording 99.6% HMF conversion efficiency and 90.8% selectivity on FDCA. Furthermore, the NiCo_2O_4 filamentous nanoarchitecture is successfully recycled within 3 cycles of HMF oxidation with maintaining over 80% FDCA conversion efficiency. The reason for the increased HMF conversion efficiency of NiCo_2O_4 compare to Co_3O_4 spinel structure, which was revealed by XPS and XANES analysis, is higher portion of reduced Co^{3+} to Co^{2+} under applied anodic potential in NiCo_2O_4 electrode becoming the active sites during the HMF oxidation reaction than Co_3O_4 electrode.

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Appendix A. Supplementary data

Supplementary material related to this article can be found, in the online version, at doi:<https://doi.org/10.1016/j.apcatb.2018.09.087>.

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